



WWW.IKOTAK.IR

Wire and cable production factory

Irik Kable Ofogh Company has constructed a factory, namely Iko Tak, with the purpose of meeting the domestic industrial needs and employment generation in Shams Abad Industrial Park measuring 6,120 sq.m. in area to produce different types of wire and cable, aluminum self supporting cable. For the time being, this group is able to convert 720 tons of copper and 720 tons of aluminum into various types of cable and wire annually as per the international and Iranian standards while such capacity may also increase to double.

The field of activity of Iko Tak Industrial Group includes the following:

1. Producing, distributing and selling different types of wire and cable with Iko Tak trade name,
2. Producing, distributing and selling different types of aluminum self-supporting cables with Iko Tak trade name.
3. Fireproof cables with silicon insulator
4. Automotive wires

Future products:

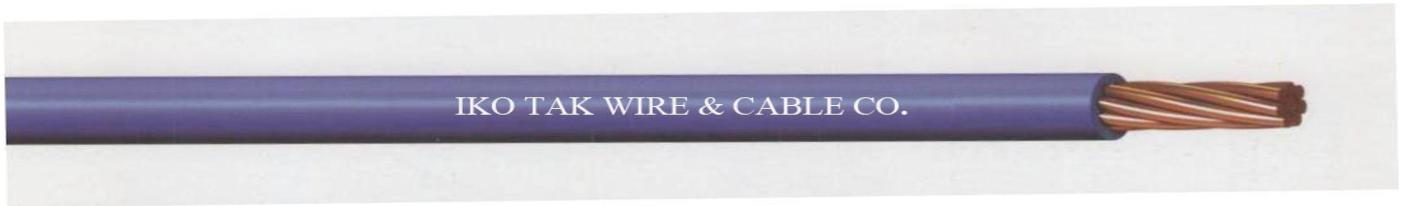
1. Marine wires
2. MP cables

Products:

All the products of this company have the standard logo and approval by TAVANIR, of which some of the products of this company include the following:

- Constructional wire and cable

1. Fixed installation wires H07-R, H07VU, H05VU:



Conductor: group 1 annealed copper (single string): or group 2 (regularly twisted) as per ISIRI 3084 or 60228 IEC standard. Insulator: PVC mixture of PVC/C type. Standard: ISIRI (607), 60227 IEC 01 or 01 for cross section areas exceeding 1mm² with 450/750V nominal voltage. ISIRI (607) 05 with 60227 IEC 05 for 1, 0.75 and 0.5 mm² with 300-500V nominal voltage

2. Flexible wires H07V-K, H05V-K:



Conductor: group 5 annealed copper (flexible) as per ISIRI 3084 or 60228 IEC standard. Insulator: PVC mixture of PVC/C type. Standard: ISIRI (607) 02, 60227 IEC 02 for

Nominal cross section area of conductor	Insulation thickness	Average external diameter		Minimum insulation resistance at 70° c	Maximum conductor resistance at 20 °C	Approximate weight
		Upper limit	Lower limit			
mm ²	mm	mm	mm	MΩ.km	Ω/km	kg/km
0.5	0.6	2.5	2.1	0.0130	39	9
0.75	0.6	2.7	2.2	0.0110	26	11
1	0.6	2.8	2.4	0.0100	19.5	14
1.5	0.7	3.4	2.8	0.0100	13.3	20
2.5	0.8	4.1	3.4	0.0090	7.98	32
4	0.8	4.8	3.9	0.0070	4.95	47
6	0.8	5.3	4.4	0.0060	3.30	67
10	1.0	6.8	5.7	0.0056	1.91	113
16	1.0	8.1	6.7	0.0046	1.21	169
25	1.2	10.2	8.4	0.0044	0.780	262
35	1.2	11.7	9.7	0.0038	0.554	359
50	1.4	13.9	11.5	0.0037	0.386	512
70	1.4	16.0	13.2	0.0032	0.272	689
95	1.6	18.2	15.1	0.0032	0.206	959
120	1.6	20.2	16.7	0.0029	0.161	1200
150	1.8	22.5	18.6	0.0029	0.129	1494
185	2.0	24.9	20.6	0.0029	0.106	1831
240	2.2	28.4	23.5	0.0028	0.0801	2336

3. Flexible wires H03VV-F:



Conductor: group 5 annealed copper (flexible) as per ISIRI 3084 or 60228 IEC standard. Insulator: PVC mixture of PVC/D type. String placement manner: (1) round

Number and cross section area of conductors	Coating thickness	Insulation thickness	Average external diameter		Maximum conductor resistance at 20 ° C	Minimum insulation resistance at 70° c	Approximate weight
			Upper limit	Lower limit			
mm ²	mm	mm	mm	mm	Ω.km	MΩ/km	kg/km
2*0.5	0.6	0.5	5.9	4.6	39	0.012	36
2*0.5 تخت	0.6	0.5	3.7*5.9	3*4.9	39	0.012	26
2*0.75	0.6	0.5	6.3	4.9	26	0.010	43
2*0.75 تخت	0.6	0.5	3.8*6.3	3.2*5.2	26	0.010	32
3*0.5	0.6	0.5	6.3	4.9	39	0.012	41
3*0.75	0.6	0.5	6.7	5.2	26	0.010	52
4*0.5	0.6	0.5	6.9	5.4	39	0.012	55
4*0.75	0.6	0.5	7.3	5.7	26	0.010	67

4. Flexible wires H05VV-F:



Conductor: group 5 annealed copper (flexible) as per ISIRI 3084 or 60228 IEC standard. Insulator: PVC mixture of PVC/D type. String placement manner: (1) round cable: strings are twisted together (2) flat cable: strings are placed in parallel. Coating: PVC mixture of PVC/ST5 type. Coating color is normally black. Standard: ISIRI (607) 53, 60227

Number and cross section area of conductors	Insulation thickness	Coating thickness	Average external diameter		Maximum conductor resistance at 20 ° C	Minimum insulation resistance at 70° c	Approximate weight
			Upper limit	Lower limit			
mm ²	mm	mm	mm	mm	Ω/km	MΩ.km	Kg/km
2*0.75	0.6	0.8	7.2	5.7	26	0.011	55
2*0.75 تخت	0.6	0.8	4.5*7.2	3.7*6.0	26	0.011	33
2*1	0.6	0.8	7.5	5.9	19.5	0.010	63
2*1.5	0.7	0.8	8.6	6.8	13.3	0.010	84
2*2.5	0.8	1.0	10.6	8.4	7.98	0.009	128
2*4	0.8	1.1	12.6	9.3	4.95	0.010	176
3*0.75	0.6	0.8	7.6	6.0	26	0.011	65
3*1	0.6	0.8	8.0	6.3	19.5	0.010	76
3*1.5	0.7	0.9	9.4	7.4	13.3	0.010	106
3*2.5	0.8	1.1	11.4	9.2	7.98	0.009	162
3*4	0.8	1.2	13.6	10.1	4.95	0.010	222
4*0.75	0.6	0.8	8.3	6.6	26	0.011	78
4*1	0.6	0.9	9.0	7.1	19.5	0.010	95
4*1.5	0.7	1.0	10.5	8.4	13.3	0.010	132
4*2.5	0.8	1.1	12.5	10.2	7.98	0.009	195
4*4	0.8	1.2	15.4	11.2	4.95	0.010	274
5*0.75	0.6	0.9	9.3	7.4	26	0.011	95
5*1	0.6	0.9	9.8	7.8	19.5	0.010	111
5*1.5	0.7	1.1	11.6	9.3	13.3	0.010	160
5*2.5	0.8	1.2	13.9	11.2	7.98	0.009	239
5*4	0.8	1.4	16.4	12.4	4.95	0.010	340

5. Fixed installation wires NYM style:



Conductor: group 1 annealed copper (single string): or group 2 (regularly twisted) as per ISIRI 3084 or 60228 IEC standard. Insulator: PVC mixture of PVC/C type. String placement manner: strings are twisted together; middle coating: the twisted strings and extruded and coated with PVC mixtures. Coating: PVC mixture of PVC/ST4 type. Coating color is normally black or white. Standard: ISIRI (607) 10, 60227 IEC 10 with 300-500V nominal voltage

Number and cross section area of conductors	Conductor group	Insulation thickness	The thickness of the middle coat	Coating thickness	Average external diameter		Maximum conductor resistance at 20 °C	Minimum insulation resistance at 70°C	Approximate weight
					max	min			
mm ²		mm	mm	mm	mm	mm	Ω/km	MΩ.km	Kh/km
2*1.5	1	0.7	0.4	1.2	10.0	7.6	12.1	0.011	121
2*1.5	2	0.7	0.4	1.2	10.5	7.8	12.1	0.010	123
2*2.5	1	0.8	0.4	1.2	11.5	8.6	7.41	0.010	161
2*2.5	2	0.8	0.4	1.2	12.0	9.0	7.41	0.009	165
2*4	1	0.8	0.4	1.2	12.5	9.6	4.61	0.0085	207
2*4	2	0.8	0.4	1.2	13.0	10.0	4.61	0.0077	215
2*6	1	0.8	0.4	1.2	13.5	10.5	3.08	0.0070	272
2*6	2	0.8	0.4	1.2	14.0	11.0	3.08	0.0065	295
2*10	1	1.0	0.6	1.4	16.5	13.0	1.83	0.0070	435
2*10	2	1.0	0.6	1.4	17.5	13.5	1.83	0.0065	475
2*16	2	1.0	0.6	1.4	20.0	15.5	1.15	0.0052	636
2*25	2	1.2	0.8	1.4	24.0	18.5	0.727	0.0050	994
2*35	2	1.2	1.0	1.6	27.5	21.0	0.524	0.0044	1320
3*1.5	1	0.7	0.4	1.2	10.5	8.0	12.1	0.011	135
3*1.5	2	0.7	0.4	1.2	11.0	8.2	12.1	0.010	151
3*2.5	1	0.8	0.4	1.2	12.0	9.2	7.41	0.010	192
3*2.5	2	0.8	0.4	1.2	12.5	9.4	7.41	0.009	216
3*4	1	0.8	0.4	1.2	13.0	10.0	4.61	0.0085	261
3*4	2	0.8	0.4	1.2	13.5	10.5	4.61	0.0077	286
3*6	1	0.8	0.4	1.4	14.5	11.5	3.08	0.0070	370
3*6	2	0.8	0.4	1.4	15.5	12.0	3.08	0.0065	381
3*10	1	1.0	0.6	1.4	17.5	14.0	1.83	0.0070	545
3*10	2	1.0	0.6	1.4	19.0	14.5	1.83	0.0065	592
3*16	2	1.0	0.8	1.4	21.5	16.5	1.15	0.0052	841
3*25	2	1.2	0.8	1.6	26.0	20.5	0.727	0.0050	1262
3*35	2	1.2	1.0	1.6	29.0	22.0	0.524	0.0044	1666
4*1.5	1	0.7	0.4	1.2	11.5	8.6	12.1	0.011	170
4*1.5	2	0.7	0.4	1.2	12.0	9.0	12.1	0.010	180
4*2.5	1	0.8	0.4	1.2	13.0	10.0	7.41	0.010	231
4*2.5	2	0.8	0.4	1.2	13.5	10.0	7.41	0.009	256
4*4	1	0.8	0.4	1.4	14.5	11.5	4.61	0.0085	320
4*4	2	0.8	0.4	1.4	15.0	12.0	4.61	0.0077	356
4*6	1	0.8	0.6	1.4	16.0	12.5	3.08	0.0070	426
4*6	2	0.8	0.6	1.4	17.0	13.0	3.08	0.0065	461
4*10	1	1.0	0.6	1.4	19.0	15.5	1.83	0.0070	662
4*10	2	1.0	0.6	1.4	20.5	16.0	1.83	0.0065	707
4*16	2	1.0	0.8	1.4	23.5	18.0	1.15	0.0052	1042

Power cables

1. PVC coated power cables NYY, NYY-O, NYY-J:



Conductor: group 1 annealed copper (single string): or group 2 (regularly twisted) as per ISIRI 3084 or 60228 IEC standard. Insulator: PVC mixture of PVC/C type. Standard: ISIRI 3569, IEC 60520 with 600-1000V nominal voltage

Number and cross section area of conductors	Insulation thickness	The thickness of the middle coat	Coating thickness	Average external diameter	Maximum conductor resistance at 20 °C	Approximate weight
mm ²		mm	mm	mm	Ω/km	Kg/km
1*10	1.0	-	1.4	8.8	1.83	155
1*16	1.0	-	1.4	9.9	1.15	233
1*25	1.0	-	1.4	11.6	0.727	345
1*35	1.2	-	1.4	12.7	0.524	447
1*50	1.4	-	1.4	14.7	0.387	590
1*70	1.4	-	1.4	16.4	0.268	799
1*95	1.6	-	1.4	18.8	0.193	1106
1*120	1.6	-	1.5	21.1	0.153	1342
1*150	1.8	-	1.6	23	0.124	1663
1*185	2.0	-	1.7	25.6	0.0991	2091
1*240	2.2	-	1.8	28.6	0.0754	2720
1*300	2.4	-	1.9	31.5	0.0601	3370
1*400	2.6	-	2.0	35.3	0.0470	4154
1*500	2.8	-	2.1	39.2	0.0366	5310
2*1.5	0.8	1.0	1.8	11.5	12.1	186
2*2.5	0.8	1.0	1.8	12.5	7.41	222
2*4	1.0	1.0	1.8	14	4.61	303
2*6	1.0	1.0	1.8	15	3.08	374
2*10	1.0	1.0	1.8	16.7	1.83	493
2*16	1.0	1.0	1.8	20	1.15	734
2*25	1.2	1.0	1.8	23	0.727	1059
2*35	1.2	1.0	1.8	25.5	0.524	1346
3*1.5	0.8	1.0	1.8	12	12.1	206
3*2.5	0.8	1.0	1.8	13	7.41	257

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3*4	1.0	1.0	1.8	15	4.61	363
3*6	1.0	1.0	1.8	16	3.08	444
3*10	1.0	1.0	1.8	17.5	1.83	615
3*16	1.0	1.0	1.8	21	1.15	905
3*25	1.0	1.0	1.8	24.5	0.727	1320
3*35	1.2	1.0	1.8	27	0.524	1699
4*1.5	1.2	1.0	1.8	12.8	12.1	241
4*2.5	0.8	1.0	1.8	13.8	7.41	302
4*4	0.8	1.0	1.8	16	4.61	417
4*6	0.8	1.0	1.8	17	3.08	527
4*10	1.0	1.0	1.8	19	1.83	738
4*16	1.0	1.0	1.8	22.5	1.15	1115
4*25	1.2	1.0	1.8	26.9	0.727	1620

2. Cables with eccentric conductor NYCY:



Conductor: group 1 annealed copper (single string): or group 2 (regularly twisted) as per ISIRI 3084 or 60228 IEC standard. Insulator: PVC mixture of PVC/A type. String placement manner: strings are twisted together; middle coating: the twisted strings and extruded and coated with PVC mixtures. Eccentric conductor: in single string cable eccentric conductor is used directly on insulator and in multiple string cable it is used on middle coating. Coating: PVC mixture of PVC/ST1 type. Coating color is normally black or white. Standard: ISIRI 3569, IEC 60520 with 600-1000V nominal voltage

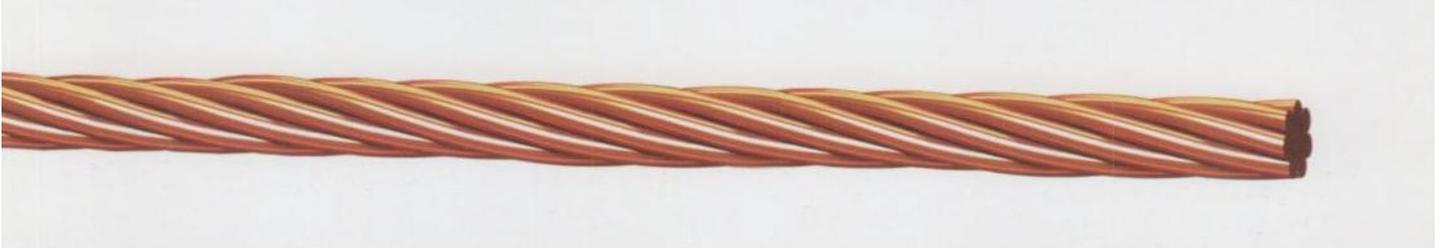
Number and cross section area of conductors	Insulation thickness	The thickness of the middle coat	Coating thickness	Average external diameter	Maximum conductor resistance at 20 °C	Approximate weight
mm ²	mm	mm	mm	mm	Ω/km	kg/km
1*1.5/1.5	0.8	-	1.8	7.5	12.1	80
1*2.5/2.5	0.8	-	1.8	8.0	7.41	104
1*4/4	1.0	-	1.8	9.0	4.61	146
1*6/6	1.0	-	1.8	10.0	3.08	192
1*10/10	1.0	-	1.8	11.0	1.83	273
1*16/16	1.0	-	1.8	13.0	1.15	411
1*25/25	1.2	-	1.8	15.0	0.727	615
1*35/35	1.2	-	1.8	16.0	0.524	810
3*1.5/1.5	0.8	1.0	1.8	15.0	12.1	225
3*2.5/2.5	0.8	1.0	1.8	16.0	7.41	288
3*4/4	1.0	1.0	1.8	18.0	4.61	402
3*6/6	1.0	1.0	1.8	19.0	3.08	512
3*10/10	1.0	1.0	1.8	21.0	1.83	713
3*16/16	1.0	1.0	1.8	23.0	1.15	1066
3*25/25	1.2	1.0	1.8	28.0	0.727	1570
3*35/35	1.2	1.0	1.8	30.0	0.524	2042
4*1.5/1.5	0.8	1.0	1.8	16.0	12.1	258
4*2.5/2.5	0.8	1.0	1.8	17.0	7.41	331
4*4/4	1.0	1.0	1.8	19.0	4.61	463
4*6/6	1.0	1.0	1.8	20.0	3.08	597
4*10./10	1.0	1.0	1.8	22.0	1.83	846
4*16/16	1.0	1.0	1.8	25.0	1.15	1272
4*25/25	1.2	1.0	1.8	30.5	0.727	1883
4*35/35	1.2	1.0	1.8	31.5	0.524	2455

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7*1.5/2.5	0.8	1.0	1.8	17.0	12.1	268
10*1.5/2.5	0.8	1.0	1.8	20.5	12.1	482
12*1.5/2.5	0.8	1.0	1.8	21.5	12.1	528
14*1.5/2.5	0.8	1.0	1.8	22.5	12.1	580
19*1.5/4	0.8	1.0	1.8	25.0	12.1	720
24*1.5/6	0.8	1.0	1.8	28.0	12.1	900
30*1.5/6	0.8	1.0	1.8	29.0	12.1	1012
40*1.5/10	0.8	1.0	1.8	32.5	12.1	1240
7*2.5/2.5	0.8	1.0	1.8	19.0	7.41	260
10*2.5/4	0.8	1.0	1.8	21.5	7.41	642
12*2.5/4	0.8	1.0	1.8	22.5	7.41	717
14*2.5/6	0.8	1.0	1.8	23.5	7.41	810
19*2.5/6	0.8	1.0	1.8	26.0	7.41	994
24*2.5/10	0.8	1.0	1.8	30.0	7.41	1238
30*2.5/10	0.8	1.0	1.8	32.0	7.41	1393
40*2.5/10	0.8	1.2	1.9	35.5	7.41	1857

Aerial cables:

1. Aerial hard wires HD:



Conductor: regularly twisted and hardly pulled copper, insulator: uncoated copper conductors are twisted together with regular and fixed twisting length. Standard: BS 125 or DIN 48201

Nominal cross section area of conductor	Number and diameter of conductor	Average external diameter	Minimum insulation resistance at 70°C	Minimum breaking force	Approximate weight
mm ²	mm	mm	MΩ/km	Kn	kg / km
16	7×1.70	5.1	1.1385	6	144
25	7×2.14	6.3	0.7461	10	229
35	7×2.52	7.5	0.5264	14	317
50	7×2.92	8.9	0.3656	20	426
50	19×1.78	9.0	0.3759	20	429
70	19×2.14	10.5	0.2762	27	620
95	19×2.52	12.5	0.1949	38	859
120	19×2.80	14.1	0.1554	47	1080

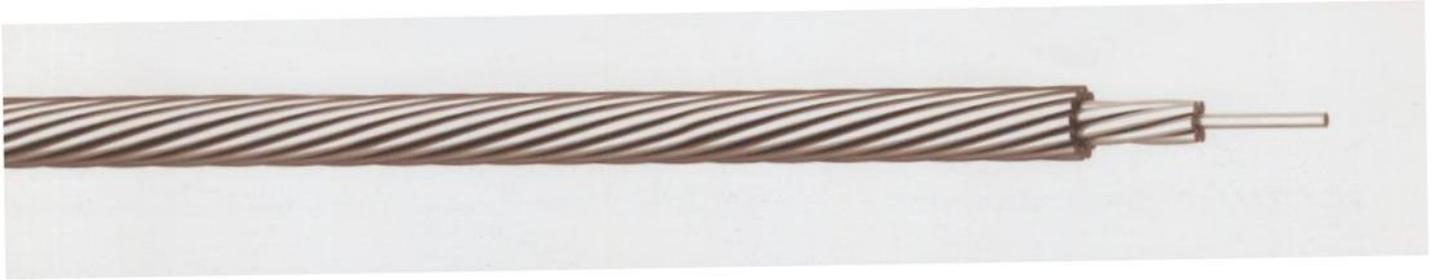
2. Aluminum self-supporting cables NA2X-T:



Twisted and compressed (ACC) as per ASTM B231. 6-string cables: null conductor and messenger: alloy aluminum (AAAC) 1. Messenger: 7 string twisted high carbon galvanized steel strings. Insulator: black linked cross polyethylene XLPE for phase string, lighting and null and black high dense polyethylene HDPE for messenger string. Standard: TAVANIR specifications

Cable size	Diameter of conductor			Diameter of conductor			Insulation thickness			Diameter of cable	Approximate weight
	Phase	Brightness	Null	Phase	Brightness	Null and messenger	Phase	Brightness	Null and messenger		
	Diameter * number	Diameter* number	Diameter* number	mm	mm	mm	mm	mm	mm		
3×35+16-50	7×2.61	7×1.72	7×3.15*	7.1	4.7	9.45	1.6	1.2	1.6	34	694
3×50+16-50	7×3.01	7×1.72	7×3.15*	8.2	4.7	9.45	1.6	1.2	1.6	36	834
3×70+16-70	19×2.21	7×1.72	7×3.61*	9.9	4.7	10.83	1.8	1.2	1.6	42	1105
3×95+25-70	19×2.61	7×2.21	7×3.61*	11.5	6	10.83	1.8	1.4	1.6	46	1370
3×120+25-70	19×2.83	7×2.21	7×3.61*	12.5	6	10.83	1.8	1.4	1.6	48	1593

3. Aluminum aerial conductors ACSR, AAC



ACC structure: hardly pulled aluminum, ACSR structure: core: one or seven twisted strings of high carbon galvanized steel. Conductor: twisted hardly pulled aluminum around central steel wires. Standard: DIN 48201, AAC BS 215, ACSR IEC 1089

Nominal cross section area of conductor	Number and diameter of conductor	Diameter of cable	Minimum breaking force	Maximum conductor resistance at 20 °C	Approximate weight
mm ²	mm	mm	N	Ω / km	kg / km
16	7×1.70	5.1	2840	1.8018	45
25	7×2.10	6.3	4170	1.1808	67
35	7×2.50	7.5	5740	0.832	96
50	7×3.00	9.0	7950	0.5786	135
50	19×1.80	9.0	8440	0.5950	134
70	19×2.10	10.5	11250	0.4371	182
95	19×2.50	12.5	15650	0.3085	256
120	19×2.80	14.0	18750	0.2459	322
150	37×2.25	15.7	25250	0.1961	405
185	37×2.50	17.5	30450	0.1587	502
240	61×2.25	20.2	39350	0.1192	670
300	61×2.50	22.5	47550	0.0965	827
400	61×2.89	26.0	60700	0.0722	1106
500	61×3.23	29.1	74500	0.0578	1382

Conductor name	Nominal cross section area of conductor	Structure of conductor		Conductor diameter	Minimum breaking force	Maximum conductor resistance at 20 °C	Approximate weight
		aluminum	steel				
		Diameter* number	Diameter* number				
	mm ²	mm	mm	mm	N	Ω / km	kg / km
Mole	10.6	6×1.5	1×1.5	4.5	4100	2.702	43
Squirrel	21.0	6×2.11	1×2.11	6.32	7900	1.270	85
Gopher	262	6×2.36	1×2.36	7.08	9600	1.093	107
Fox	36.7	6×2.79	1×2.79	8.38	13200	0.7827	149
Rabbit	52.9	6×3.35	1×3.35	10.05	18400	0.5426	214
Mink	63.1	6×3.66	1×3.66	10.98	21800	0.4541	255
Horse	73.4	12×2.79	1×2.79	13.95	61200	0.3936	538
Cat	95.4	6×4.50	1×4.50	13.5	32700	0.3008	388
Dog	105	6×4.72	7×1.57	14.15	32700	0.2733	394
Hyena	106	7×4.93	7×1.93	14.57	40900	0.2717	450
Tiger	131.2	30×2.36	7×2.36	16.52	58000	0.2204	602
Wolf	158	30×2.59	7×2.59	18.13	69200	0.1828	726
Lynx	183.5	30×2.79	7×2.79	19.53	79800	0.1576	842
Lion	238	30×3.18	7×3.18	22.26	100600	0.1212	1095
Goat	324.2	30×3.71	7×3.71	25.97	135700	0.0891	1489
Sheep	375.1	30×3.99	7×3.99	27.93	155900	0.0772	1718

4. Flexible wires H05VV-F:



Conductor: group 5 annealed copper (flexible) as per ISIRI 3084 or 60228 IEC standard. Insulator: PVC mixture of PVC/D type. String placement manner: (1) round cable: strings are twisted together (2) flat cable: strings are placed in parallel. Coating: PVC mixture of PVC/ST5 type. Coating color is normally black. Standard: ISIRI (607) 53, 60227 IEC 53 with 300-500V nominal voltage.

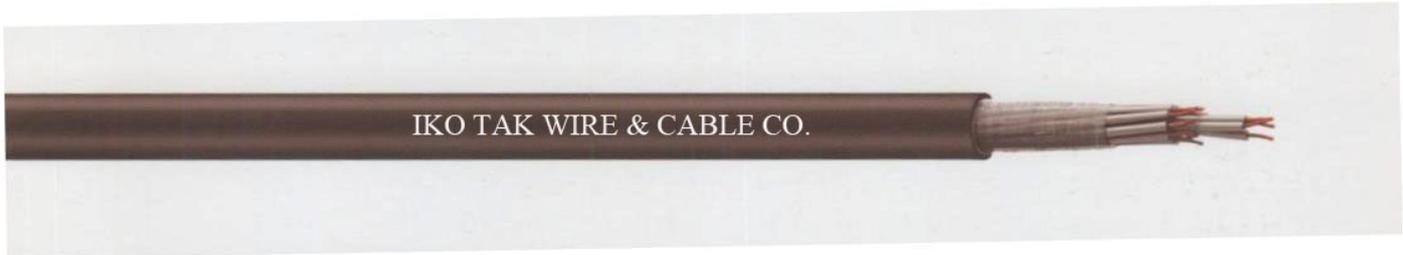
Nominal cross section area of conductor	Real cross section	Number and diameter of conductor	Coating thickness	Conductor diameter	Cable diameter	Maximum conductor resistance at 20 °C	Approximate weight
mm ²	mm ²	mm	mm	mm	mm	Ω/km	kg/km
AAAC - CC							
70	77.3	7×3.75	2.3	10.69	14.8	0.4467	300
120	129.9	19×2.95	2.3	14.01	17	0.2674	465
185	182.8	19×3.5	2.3	16.63	18	0.1900	625

AAAC - CCT 20KV							
70	77.3	7×3.75	2.3	11.3	23	0.43	635
120	129.9	19×2.95	2.3	14.3	26	0.268	845
185	182.8	19×3.5	2.3	17.5	29	0.183	1105

AAAC - CCT 33KV							
70	77.3	7×3.75	3.6	11.3	28.5	0.43	900
120	129.9	7×4.75	3.6	14.3	31.5	0.268	1145
185	182.8	19×3.5	3.6	17.5	34.5	0.183	1440

Structure of conductor

Conductor name	Structure of conductor		Coating thickness		Conductor diameter	Cable diameter		Maximum conductor resistance at 20 °C	Approximate weight
	aluminum	steel	min	max		min	max		
	Diameter* number	Diameter* number							
Fox	6×2.79	1×2.79	3	3.3	8.6	14.4	15.4	0.7822	268
mink	6×3.66	1×3.66	2.3	3.6	10.21	14.3	15.5	0.4767	355
hyena	7×4.39	7×1.93	2.3	3.6	13.55	16.5	18.5	0.2843	400
wolf	30×2.59	7×2.59	2.3	3.6	16.86	17.7	18.9	0.1920	546

Instrumentation and control cables:
1. Shield-free flexible control cables NYSLY


Conductor: group 5 annealed copper (flexible) as per ISIRI 3084 or 60228 IEC standard. Insulator: PVC mixture of PVC/D type. String placement manner: strings are placed in one or more eccentric and twisted manner. Applying the single strings in the core of cable is not permitted. Cables with three or more strings are more in green and yellow colors. Coating: PVC mixture of PVC/ST5 type. Coating color is normally grey. Standard: coating: PVC mixture of PVC/ST5 type. Coating color is normally grey.

Number and cross section area of conductors	Insulation thickness	Coating thickness	min		Maximum insulation resistance at 70°C		Maximum conductor resistance at 20 °C		Approximate weight
			mm	mm	MΩ.km	Ω/km	Kg/km		
2*0.5	0.6	0.7	5.2	6.6	0.013	39	42		
2*0.75	0.6	0.8	5.7	7.2	0.011	26	52		
2*1.0	0.6	0.8	5.9	7.5	0.010	19.5	60		
2*1.5	0.7	0.8	6.8	8.6	0.010	13.3	81		
2*2.5	0.8	0.9	8.2	10.3	0.009	7.98	128		
3*0.5	0.6	0.7	5.5	7.0	0.013	39	50		
3*0.75	0.6	0.8	6.0	7.5	0.011	26	62		
3*1.0	0.6	0.8	6.3	8.0	0.010	19.5	75		
3*1.5	0.7	0.9	7.4	9.4	0.010	13.3	103		
3*2.5	0.8	1.0	9.0	11.2	0.009	7.98	155		
4*0.5	0.6	0.8	6.2	7.9	0.013	39	65		
4*0.75	0.6	0.8	6.6	8.3	0.011	26	75		
4*1.0	0.6	0.8	6.9	8.7	0.010	19.5	90		
4*1.5	0.7	0.9	8.2	10.2	0.010	13.3	125		
4*2.5	0.8	1.1	10.1	12.5	0.009	7.98	192		
5*0.5	0.6	0.8	6.8	8.6	0.013	39	76		
5*0.75	0.6	0.9	7.4	9.3	0.011	26	96		
5*1.0	0.6	0.9	7.8	9.8	0.010	19.5	115		
5*1.5	0.7	1.0	9.1	11.4	0.010	13.3	155		
5*2.5	0.8	1.1	11.0	13.7	0.009	7.98	230		

IKO TAK WIRE & CABLE MFG

6*0.5	0.6	0.9	7.6	9.6	0.013	39	95
6*0.75	0.6	0.9	8.1	10.1	0.011	26	115
6*1.0	0.6	1.0	8.7	10.8	0.010	19.5	140
6*1.5	0.7	1.1	10.2	12.6	0.010	13.3	190
6*2.5	0.8	1.2	12.2	15.1	0.009	7.98	286
7*0.5	0.6	0.9	8.3	10.4	0.013	39	98
7*0.75	0.6	1.0	9.0	11.3	0.011	26	125
7*1.0	0.6	1.0	9.5	11.8	0.010	19.5	150
7*1.5	0.7	1.2	11.3	14.1	0.010	13.3	205
7*2.5	0.8	1.3	13.6	16.8	0.009	7.98	310
12*0.5	0.6	1.1	10.4	12.9	0.013	39	170
12*0.75	0.6	1.1	11.0	13.7	0.011	26	205
12*1.0	0.6	1.2	11.8	14.6	0.010	19.5	255
12*1.5	0.7	1.3	13.8	17.0	0.010	13.3	340
12*2.5	0.8	1.5	16.8	20.6	0.009	7.98	520
18*0.5	0.6	1.2	12.3	15.3	0.013	39	230
18*0.75	0.6	1.3	13.2	16.4	0.011	26	288

2. Shielded flexible control cables NYSLYC NYSLY



Conductor: group 5 annealed copper (flexible) as per ISIRI 3084 or 60228 IEC standard. Insulator: PVC mixture of PVC/D type. String placement manner: strings are placed in one or more eccentric and twisted manner. Applying the single strings in the core of cable is not permitted. Cables with three or more strings are more in green and yellow colors. Middle coating: usually on twisted strings longitudinal PE tape is applied (NYSLCY type) while in case of requesting, a mixture of PVC/ST5 may replace it (NYSLCY type). Screen: in weaved manner of tinned or non tinned copper wire. Coating: PVC mixture of PVC/ST5 type. Coating color is normally grey. Standard: coating: ISIRI (607) 74, 60227 IEC 74 with 300-500V nominal voltage

Number and cross section area of conductors	Insulation thickness	The thickness of the middle coat	Maximum diameter of tissue wires	Coating thickness	Average external diameter		Minimum insulation resistance at 70°C	Maximum conductor resistance at 20 °C	Approximate weight
					min	min			
mm ²	mm	mm	mm	mm	mm	mm	MΩ.km	Ω/km	Kg/km
2*0.5	0.6	0.7	0.16	0.9	7.7	9.6	0.013	39	60
2*0.75	0.6	0.7	0.16	0.9	8.0	10.0	0.011	26	70
2*1.0	0.6	0.7	0.16	0.9	8.2	10.3	0.010	19.5	75
2*1.5	0.7	0.7	0.16	1.0	9.3	11.6	0.010	13.3	95
2*2.5	0.8	0.7	0.16	1.1	10.7	13.3	0.009	7.98	135
3*0.5	0.6	0.7	0.16	0.9	8.0	10.0	0.013	39	70
3*0.75	0.6	0.7	0.16	0.9	8.3	10.4	0.011	26	81
3*1.0	0.6	0.7	0.16	1.0	8.8	11.0	0.010	19.5	98
3*1.5	0.7	0.7	0.16	1.0	9.7	12.1	0.010	13.3	121
3*2.5	0.8	0.7	0.16	1.1	11.3	14.0	0.009	7.98	172
4*0.5	0.6	0.7	0.16	0.9	8.5	10.7	0.013	39	88
4*0.75	0.6	0.7	0.16	1.0	9.1	11.3	0.011	26	102
4*1.0	0.6	0.7	0.16	1.0	9.4	11.7	0.010	19.5	115
4*1.5	0.7	0.7	0.16	1.1	10.7	13.2	0.010	13.3	149
4*2.5	0.8	0.8	0.16	1.2	12.6	15.5	0.009	7.98	210
5*0.5	0.6	0.7	0.16	1.0	9.3	11.6	0.013	39	101

5*0.75	0.6	0.7	0.16	1.0	9.7	12.1	0.011	26	115
5*1.0	0.6	0.7	0.16	1.1	10.3	12.8	0.010	19.5	140
5*1.5	0.7	0.8	0.16	1.2	11.8	14.7	0.010	13.3	180
5*2.5	0.8	0.8	0.21	1.3	13.9	17.2	0.009	7.98	270
6*0.5	0.6	0.7	0.16	1.0	9.9	12.4	0.013	39	115
6*0.75	0.6	0.7	0.16	1.1	10.5	13.1	0.011	26	135
6*1.0	0.6	0.7	0.16	1.1	11.0	13.6	0.010	19.5	160
6*1.5	0.7	0.8	0.16	1.2	12.7	15.7	0.010	13.3	220
6*2.5	0.8	0.8	0.21	1.4	15.2	18.7	0.009	7.98	315
7*0.5	0.6	0.7	0.16	1.1	10.8	13.5	0.013	39	125
7*0.75	0.6	0.7	0.16	1.2	11.5	14.3	0.011	26	155
7*1.0	0.6	0.8	0.16	1.2	12.2	15.1	0.010	19.5	180
7*1.5	0.7	0.8	0.21	1.3	14.1	17.4	0.010	13.3	245
7*2.5	0.8	0.8	0.21	1.5	16.5	20.3	0.009	7.98	350
12*0.5	0.6	0.8	0.21	1.3	13.3	16.5	0.013	39	210
12*0.75	0.6	0.8	0.21	1.3	13.9	17.2	0.011	26	245
12*1.0	0.6	0.8	0.21	1.4	14.7	18.1	0.010	19.5	295
12*1.5	0.7	0.8	0.21	1.5	16.7	20.5	0.010	13.3	380
12*2.5	0.8	0.9	0.21	1.7	19.9	24.4	0.009	7.98	555
18*0.5	0.6	0.8	0.21	1.3	15.1	18.6	0.013	39	280
18*0.75	0.6	0.8	0.21	1.5	16.2	19.9	0.011	26	340

3. Instrumentation cables REY (st), REY (st) Y, YRY, PIMF



Conductor: group 1 annealed copper (single string): or group 2 (regularly twisted) or group 5 annealed copper (flexible) in simple or tinned manner as per BS 6360 standard. Insulator: mixture of PVC, PE, HFFR or XLPE. String placement manner: strings are placed individually or in double, triple or in groups of four elements and identified with coloration or numbering. Double screen: for cables with screen on double as tinned earth wire, aluminum foil and PE tape and or copper woven wires or tinned copper and/or combination of weaving and foil. General screen: for cable with general screen as tinned earth wire, aluminum foil and PE tape and or copper woven wires or tinned copper and/or combination of weaving and foil. Middle coating: mixture of PVC, PE or HFFR. Armor: galvanized steel wires, double steel tape and/or woven steel wire on middle coating for armored cables. Coating: mixture of PVC, PE or HFFR. Coating color is normally black. Standard: BS EN 50288-7 with nominal voltage of 500V (if requested, cable with 90 or 300V may also be produced).

Number and cross section area of conductors	Conductor group	Insulation thickness	The thickness of the middle coat	The diameter of the armored wire	Coating thickness	Average external diameter	Maximum conductor resistance at 20 °C	Approximate weight
mm ²		mm	mm	mm	mm	mm	Ω/km	kg/km
2×2×0.5	5	0.52	-	-	1	9.12	39.7	86
5×2×0.5	5	0.52	-	-	1	11.5	39.7	159
10×2×0.5	5	0.52	-	-	1.2	16.4	39.7	299
15×2×0.5	5	0.52	-	-	1.3	19	39.7	425
20×2×0.5	5	0.52	-	-	1.4	21.4	39.7	552
30×2×0.5	5	0.52	-	-	1.5	25.4	39.7	794
50×2×0.5	5	0.52	-	-	1.7	32.5	39.7	1283
2×2×0.75	5	0.52	-	-	1	9.8	26.5	100
5×2×0.75	5	0.52	-	-	1.1	12.7	26.5	197
10×2×0.75	5	0.52	-	-	1.3	18	26.5	368
15×2×0.75	5	0.52	-	-	1.3	20.6	26.5	514
20×2×0.75	5	0.52	-	-	1.4	23.2	26.5	668
30×2×0.75	5	0.52	-	-	1.6	27.7	26.5	979
50×2×0.75	5	0.52	-	-	1.8	35.5	26.5	1585
2×2×1.5	2	0.52	-	-	1	11.4	12.3	140
5×2×1.5	2	0.52	-	-	1.2	15.4	12.3	296
10×2×1.5	2	0.52	-	-	1.4	21.5	12.3	562
15×2×1.5	2	0.52	-	-	1.5	24.9	12.3	806
20×2×1.5	2	0.52	-	-	1.6	28	12.3	1051
30×2×1.5	2	0.52	-	-	1.8	33.4	12.3	1541
50×2×1.5	2	0.52	-	-	2.1	43	12.3	2519
2×2×0.5	5	0.52	1.0	0.9	1.4	13.7	39.7	335
5×2×0.5	5	0.52	1.0	0.9	1.4	18.0	39.7	464
10×2×0.5	5	0.52	1.2	0.9	1.6	21.4	39.7	735
15×2×0.5	5	0.52	1.3	1.25	1.6	24.8	39.7	1059
20×2×0.5	5	0.52	1.4	1.25	1.7	27.3	39.7	1273
30×2×0.5	5	0.52	1.5	1.6	1.8	31.5	39.7	1657
50×2×0.5	5	0.52	1.7	1.6	2	42.9	39.7	2642
2×2×0.75	5	0.52	1.0	0.9	1.4	14.4	26.5	363
5×2×0.75	5	0.52	1.0	0.9	1.5	17.5	26.5	537
10×2×0.75	5	0.52	1.3	1.25	1.6	23.7	26.5	974
15×2×0.75	5	0.52	1.3	1.25	1.7	26.5	26.5	1210
20×2×0.75	5	0.52	1.4	1.25	1.8	29.3	26.5	1456
30×2×0.75	5	0.52	1.6	1.6	1.9	34.7	26.5	2153
50×2×0.75	5	0.52	1.8	1.6	2.1	45.9	26.5	3086
2×2×1.5	2	0.52	1.0	0.9	1.4	16	12.3	445
5×2×1.5	2	0.52	1.2	0.9	1.5	19.9	12.3	765
10×2×1.5	2	0.52	1.4	1.25	1.7	27.4	12.3	1286
15×2×1.5	2	0.52	1.5	1.25	1.8	31	12.3	1646
20×2×1.5	2	0.52	1.6	1.6	1.9	35	12.3	226
30×2×1.5	2	0.52	1.8	1.6	2	40.6	12.3	2940
50×2×1.5	2	0.52	2.1	2	2.3	51.5	12.3	4966

Telecommunications and co-axial cables

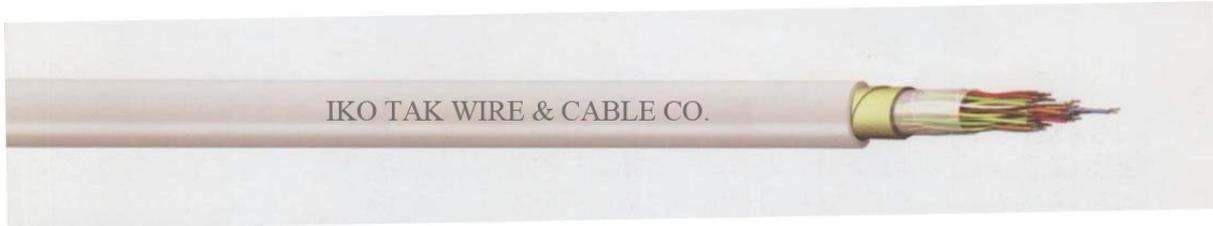
1. Jumper wires YV



Conductor: tinned single string annealed copper. Insulator: PVC mixture with quire high quality. Coloration of insulators is black and white for doubles and black, and black, white and green for triples. Strings twisting manner: the strings are twisted together in doubles or triples with 30mm twisting length. Standard: VDE 0815 or TCI (Telecommunications Company of Iran) specifications.

Number & diameter of conductor/ insulation wire diameter	Insulation thickness	diameter of insulation wire	Minimum insulation resistance at 70°C	Maximum conductor resistance at 20 °C	Approximate weight
	mm	mm	MΩ/km	Ω/km	kg/km
1×0.5/0.9	0.2	0.9	500	88	2.5
2×0.5/0.9	0.2	1.8	500	88	5.0
3×0.5/0.9	0.2	2.0	500	88	7.5
1×0.5/1.1	0.3	1.1	500	88	3.0
2×0.5/1.1	0.3	2.2	500	88	6.0
3×0.5/1.1	0.3	2.4	500	88	9.0
1×0.6/1.1	0.25	1.1	500	65	3.7
2×0.6/1.1	0.25	2.2	500	65	7.5
3×0.6/1.1	0.25	2.4	500	65	11.0
1×0.6/1.4	0.4	1.4	500	65	4.5
2×0.6/1.4	0.4	2.8	500	65	9.0
3×0.6/1.4	0.4	3.0	500	65	13.5

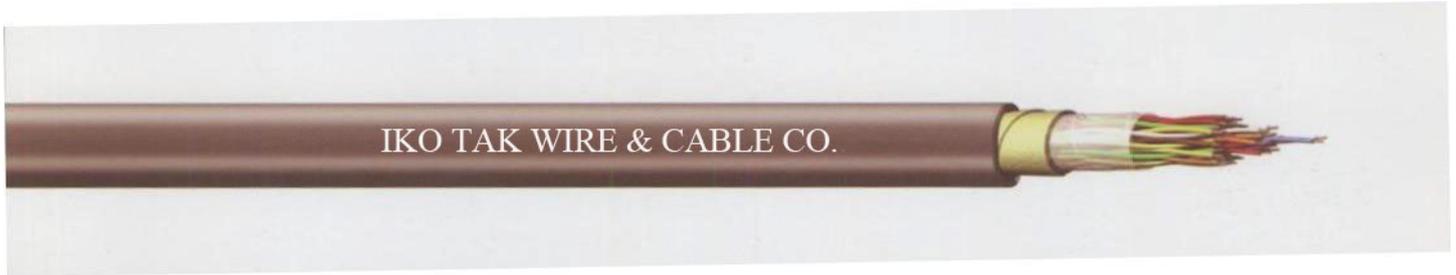
1. Audio frequency telephone cable JY (ST) Y



Conductor: tinned single string annealed copper. Insulator: PVC mixture of PVC/YI1 type as per VDE 0207 standard. Strings twisting manner: the strings are twisted together in doubles or triples in eccentric manner. Cable strings coating: PE longitudinally or latitudinally on the twisted doubles with proper overlapping. Screen: aluminum foil longitudinally or latitudinally with proper overlapping together with earth copper wire between PE tape and aluminum foil. Coating: PVC mixture of PVC/ YM1 type as per VDE 0207 standard. Coating coloration is normally grey. Standard: VDE 0815 or TCI (Telecommunications Company of Iran) specifications.

Cable size	Insulation thickness	Coating thickness	Maximum conductor resistance at 20 ° C		Maximum mutual Capacitor capacity	Cable diameter	Approximate weight
			average	unit			
	mm	mm	Ω/km	Ω/km	nf/km	mm	kg/km
2×2×0.4	0.2	0.6	139	147	100	3.9	20
4×2×0.4	0.2	0.6	139	147	100	4.5	28
6×2×0.4	0.2	0.6	139	147	100	5.2	37
8×2×0.4	0.2	0.6	139	147	100	5.6	45
10×2×0.4	0.2	1.0	139	147	100	7.0	54
15×2×0.4	0.2	1.0	139	147	100	8.0	72
20×2×0.4	0.2	1.0	139	147	100	8.9	90
2×2×0.6	0.25	0.6	62	65	100	4.4	30
4×2×0.6	0.25	0.6	62	65	100	5.5	48
6×2×0.6	0.25	0.6	62	65	100	6.5	64
8×2×0.6	0.25	0.6	62	65	100	7.3	80
10×2×0.6	0.25	1.0	62	65	100	8.7	95
15×2×0.6	0.25	1.0	62	65	100	10.2	140
20×2×0.6	0.25	1.0	62	65	100	11.4	178

3. Outdoor telephone cables A2Y (ST) 2Y



Conductor: single string annealed copper. Insulator: HD PE mixture as per ASTM D1248. Strings twisting manner: the strings are twisted together in doubles or triples in eccentric manner. Cable strings coating: PE longitudinally or latitudinally on the twisted doubles with proper overlapping. Screen: aluminum foil longitudinally or latitudinally with proper overlapping together with earth copper wire between PE tape and aluminum foil. Coating: HD PE mixture as per ASTM D1248. Coating coloration is normally black resistant against sunlight

Cable size	Insulation thickness	Coating thickness	Maximum conductor resistance at 20 ° C		Maximum mutual Capacitor capacity	Cable diameter	Approximate weight
			average	average			
	mm	mm	Ω/km	Ω/km	nf/km	mm	kg/km
2×2×0.4	0.2	1.0	139	147	52±4	4.3	20
4×2×0.4	0.2	1.0	139	147	52±4	5.3	28
6×2×0.4	0.2	1.0	139	147	52±4	6.0	37
8×2×0.4	0.2	1.0	139	147	52±4	6.5	45
10×2×0.4	0.2	1.0	139	147	52±4	7.0	54
15×2×0.4	0.2	1.0	139	147	52±4	7.5	72
20×2×0.4	0.2	1.0	139	147	52±4	8.8	90
2×2×0.6	0.25	1.0	62	65	52±4	5.1	30
4×2×0.6	0.25	1.0	62	65	52±4	6.3	48
6×2×0.6	0.25	1.0	62	65	52±4	7.3	64
8×2×0.6	0.25	1.0	62	65	52±4	8.0	80
10×2×0.6	0.25	1.0	62	65	52±4	8.8	95
15×2×0.6	0.25	1.2	62	65	52±4	10.7	140
20×2×0.6	0.25	1.2	62	65	52±4	12.0	178

4. Co-axial cables



Conductor: single string or regularly twisted, simple or tinned annealed copper. Insulator: PE mixture in solid or fume manner. Simple or tinned simple copper wire in woven manner; Coating: special PVC mixture. Standard: JIS 3501

Cable type	Conductor size	Diameter on insulation	Conductor type	Insulation type	Layer number of tissue	Impedance	Weakening In 10 MHz	Cable diameter	Approximate weight
	mm	mm				Ω	db	mm	kg/km
2.5C-2V	1×0.4	2.5	cooper	polyethylene	1	75	52	4.1	24
3C-2V	1×0.5	3.0	cooper	foam polyurethane	1	75	42	5.5	42
4.5C-2V	1×1.0	4.5	cooper	polyethylene	1	75	22	6.6	48
3C-2W	1×0.5	3.0	cooper	polyethylene	2	75	42	6.5	68
RG-8/U	7×0.72	6.5	cooper	polyethylene	1	50	6.8	9.6	130
RG-11/U	7×0.4	7.4	tin plated cooper	polyethylene	2	75	7	10.4	142
RG-58/U	19×0.18	3.0	tin plated cooper	polyethylene	1	50	17	5.0	40

Other cables

1. Welding cable with electrical arch



Conductor: annealed copper with max. dia. 0.21mm. Separator: PE tape covering the conductor. Insulator: TPR mixture with minimum tension strength of 12.5 N/mm², THK: 2.4~3.2mm. Standard: 245 IEC 81 [ISIRI (1926) 81]

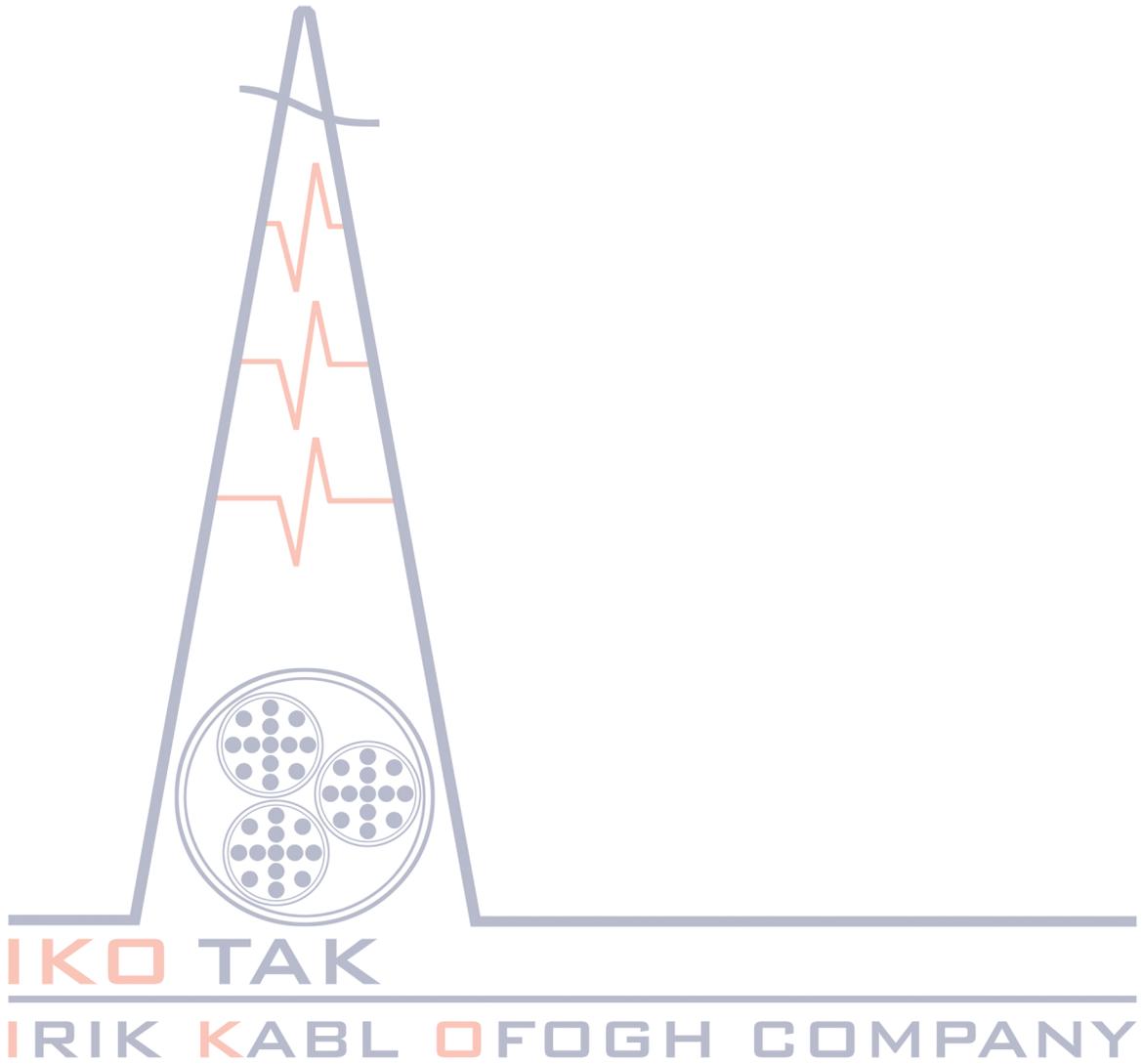
Number and cross section area of conductors	Maximum conductor diameter	Average external diameter		Coating thickness	Maximum conductor resistance at 20 ° C	Approximate weight
		min	max			
mm ²	mm	mm	mm	mm	Ω/km	kg/km
16	0.21	8.8	11	2.4	1.16	218
25	0.21	10.1	12.7	2.4	0.785	304
35	0.21	11.4	14.2	2.4	0.536	403
50	0.21	13.2	16.5	2.7	0.379	560
70	0.21	15.3	19.2	3	0.268	772
95	0.21	17.1	21.4	3.2	0.198	1016

2. Lifts round cables and mobile joints



Conductor: annealed copper group 5 (flexible) as per IEC 60228 or ISIRI 3084 standard, insulator: PVC mixture of PVC/D type. Strings manner of placement: the strings are twisted together with twisting length specified in the standard. Coating: PVC mixture of PVC/ST5 type. Coating coloration is normally black. Standard: ISIRI (607) C71 or IEC 60227 71C with 450/750 V nominal voltage.

Number and cross section area of conductors	Insulation thickness	Coating thickness	Average external diameter	Minimum insulation resistance at 70°C	Maximum conductor resistance at 20 °C	Approximate weight
mm ²	mm	mm	mm	MΩ/km	Ω/km	kg/km
2×4	0.8	1	10.14	0.007	4.95	170.51
3×4	0.8	1	10.77	0.007	4.95	211.37
4×4	0.8	1.3	12.42	0.007	4.95	277.45
5×4	0.8	1.3	13.59	0.007	4.95	330.76
2×6	0.8	1	11.24	0.006	3.6	223.5
3×6	0.8	1.3	12.56	0.006	3.6	298.01
4×6	0.8	1.3	13.75	0.006	3.6	368.06
5×6	0.8	1.3	15.07	0.006	3.6	440.83
2×10	1	1.3	14.54	0.0056	1.91	378.17
3×10	1	1.3	15.47	0.0056	1.91	476.86
4×10	1	1.3	17.01	0.0056	1.91	593.49
5×10	1	1.6	19.32	0.0056	1.91	740.46
2×16	1	1.3	16.66	0.0046	1.21	535.81
3×16	1	1.6	18.35	0.0046	1.21	710.54
4×16	1	1.6	20.17	0.0046	1.21	887.71
5×16	1	1.6	22.18	0.0046	1.21	1070.49
2×25	1.2	1.6	20.56	0.0044	0.78	823.69
3×25	1.2	0.9	21.91	0.0044	1.21	1056.3
4×25	1.2	1.1	24.95	0.0044	1.21	1370.58
5×25	1.2	1.2	27.44	0.0044	1.21	1653.68



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